

Al-Hf-Ir (Aluminum-Hafnium-Iridium)

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Recently, [2005Miu] determined a partial liquidus projection and an isothermal section at 1650 °C for Ir-rich alloys of this system.

Binary Systems

The Al-Ir phase diagram in the Ir-rich region determined by [2005Miu] depicts a eutectic reaction between (Ir) and IrAl (*B2*, CsCl-type cubic) at 30.5 at.% Al and ~2020 °C. The other Al-Ir phases are: Ir₂Al₅ (cubic, space group *Pm* $\bar{3}$ *n*), IrAl₃ (*D*₀₁₈, Na₃As-type hexagonal), Ir₄Al₁₃ (monoclinic), and Ir₂Al₉ (*D*_{8d}, Co₂Al₉-type monoclinic). The Hf-Ir phase diagram [Massalski2] has the following intermediate phases: Ir₃Hf (*L*₁₂, AuCu₃-type cubic), IrHf, Ir₃Hf₅ (*D*_{8s}, Mn₅Si₃-type hexagonal) and IrHf₂ (Ti₂Ni-type cubic).

Ternary Phase Equilibria

With starting metals of 99.99% Al, 95% Hf, and 99.9% Ir, [2005Miu] arc-melted under Ar atm an Ir-rich alloy of composition 70Ir-20Al-10Hf (atomic percent). The sample

was annealed at 1650 °C for 24 h. The phase equilibria were studied with scanning electron metallography, wavelength dispersive x-ray spectroscopy, and differential thermal analysis. The partial liquidus projection sketched by [2005Miu] is shown in Fig. 1. In the Ir-rich region, a U-type transition reaction $L + \text{Ir}_3\text{Hf} \leftrightarrow (\text{Ir}) + \text{IrAl}$ was proposed by [2005Miu]. Figure 2 shows the partial isothermal section at 1650 °C. In the solid solution based on Ir₃Hf, Al substitutes for Hf up to 5.1 at.%. No ternary phases were found in this region. The previously known ternary compounds Al₁₆Hf₆Ir₈ (Mn₂₃Th₆-type cubic) and AlIrHf (MgZn₂-type hexagonal) fall outside the investigated range. In view of the very limited results of [2005Miu], the data in Figs. 1 and 2 may be considered tentative.

Reference

2005Miu: S. Miura, K. Ohkubo, Y. Terada, Y. Kimura, Y. Mishima, Y. Yamabe-Mitarai, H. Harada, and T. Mohri, Phase Equilibria in the Ir-Rich Portion of the Ir-Al-X (X: Ti, Zr and Hf) Ternary Systems, *J. Alloys Compd.*, 2005, **393**, p 239-247

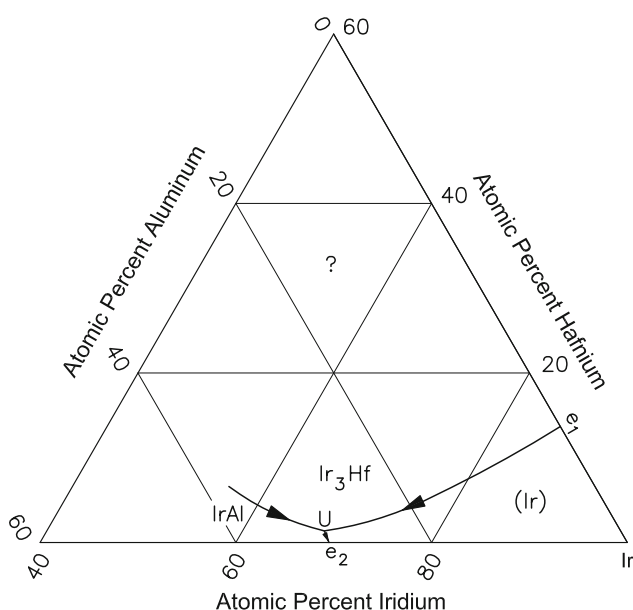


Fig. 1 Al-Hf-Ir partial liquidus projection for Ir-rich alloys [2005Miu]

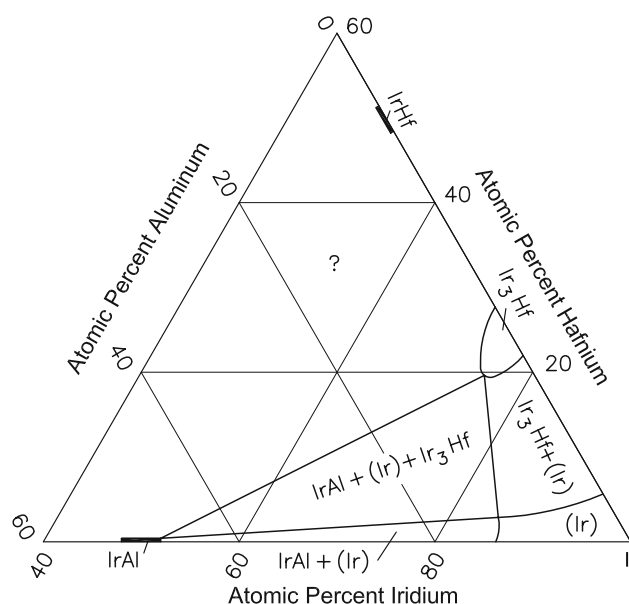


Fig. 2 Al-Hf-Ir partial isothermal section at 1650 °C for Ir-rich alloys [2005Miu]